


Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 0882 Accredited to ISO/IEC 17025:2005	Spree NDT Co Ltd Issue No: 028 Issue date: 26 July 2018	
	The Laboratory Castle Road Sittingbourne Kent ME10 3RL	Contact: Mr C Brown Tel: +44 (0)1795-421441 Fax: +44 (0)1795-470479 E-Mail: craig@spreendt.co.uk
Testing performed by the Organisation at the locations only		

Locations covered by the organisation and their relevant activities

Laboratory locations:

Location details	Activity	Location code	
Address The Laboratory Castle Road Sittingbourne Kent ME10 3RL	Local contact Craig Brown	Metals & Weldments- Non-Destructive testing Metals & Weldments - Mechanical tests	A

Site activities performed away from the locations listed above:

Location details	Activity	Location code	
Customers premises (any)	Craig Brown	Metals & Weldments Non-Destructive testing	B



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DETAIL OF ACCREDITATION

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used	Location Code
METALS, ALLOY and METAL PRODUCTS	<u>Mechanical Testing</u>		
	Bend	BS EN ISO 7438:2016	A
	Hardness: Vickers (HV10)	BS EN ISO 6507-1:2005	A
	Impact: Charpy V-notch (Temperatures -50°C to ambient)	BS EN ISO148-1 :2016	A
LIGHT and DENSE METALS and ALLOYS including castings, forgings and weldments	Tensile: Ultimate tensile strength only (Forces from 2 kN to 500 kN)	BS EN ISO6892-1 :2016 Method B	A
	<u>Non-Destructive Tests</u>		
LIGHT and DENSE METALS and ALLOYS including castings, forgings and weldments	Liquid penetrant method Portable kit using colour contrast ink and Water Washable fluorescent	BS EN ISO 3452-1:2013 BS EN 571-1:1997 (Withdrawn) ASME V:2015	A & B
	Ultrasonic flaw detection Manual contact method	BS EN ISO 16810 :2014 BS EN ISO 17640 :2010 BS EN 10160:1999 BS EN 1714:1998 ASME V:2015	A & B
FEROMAGNETIC METALS	Magnetic particle inspection AC yokes and permanent magnets using black and fluorescent inks	BS EN ISO 17638 :2016 BS EN 1290:1998 (Superseded) ASME V:2015	A & B



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Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used	Location Code
LIGHT and DENSE METALS and ALLOYS including castings and weldments	Radiography: X-Ray 20 keV to 300 keV	BS 2600:Part 1:1983 (Withdrawn) BS 2910:1986 (Withdrawn) BS EN ISO 17636-1:2013 BS EN ISO 5579:2013 BS EN 1435:1997 (Withdrawn) ASME V:2015	A & B
LIGHT and DENSE METALS and ALLOYS including castings and weldments	Visual Inspection	BS EN ISO 17637:2016 ASME V: 2015	A & B
WELDMENTS	Tests designated in specified welding codes as detailed below:- <u>Mechanical and Non-Destructive Tests</u> Bend, Fracture, Hardness, Impact, Tensile, Liquid penetrant, Magnetic particle examination	BS EN 287:Part 1:2004 BS EN ISO 9606 :Part 2 :2004 BS EN 288-Part 9 :1999 (Withdrawn) BS EN ISO 9016:2012 BS EN ISO 5178:2011 BS EN ISO 4136:2012 BS EN ISO 5173 :2010 BS EN ISO 9015-1:2011 BS EN ISO 9606-1 :2013 BS EN ISO 9606-3 :1999 BS EN ISO 9606-4 :1999 BS EN ISO 9606-5 :2000 BS EN ISO 15614-1 :2004+A2 :2012 BS EN ISO 9017 :2013 BS EN ISO 17639 :2013 BS 4515-1 :2009 BS 4515-2 :1999 BS 4872:Part 1:1982 ASME IX: 2015	A
END			